

Removal and Installation

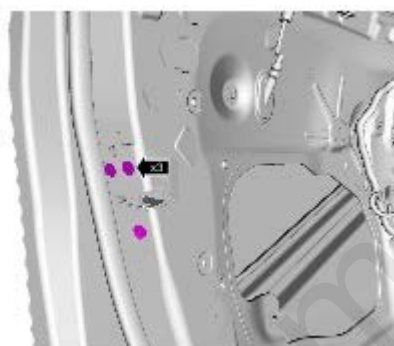
Removal

NOTE: Removal steps in this procedure may contain installation details.

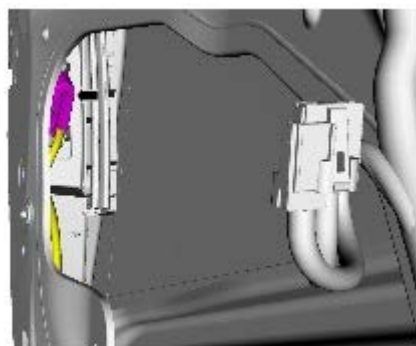
1. Refer to: [Front Door Window Regulator](#) (501-11 Glass, Frames and Mechanisms, Removal and Installation).
2. Refer to: [Exterior Front Door Handle](#) (501-14 Handles, Locks, Latches and Entry Systems, Removal and Installation).
3. Torque: 7 Nm



4. Torque: 8 Nm



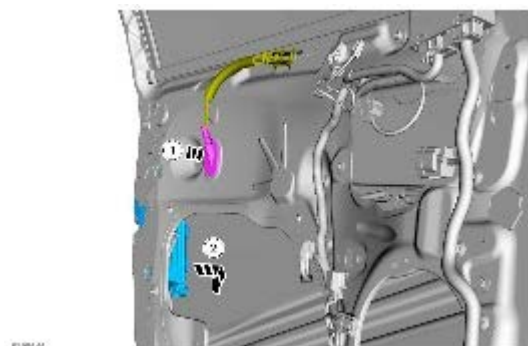
- 5.



6. Torque: 12 Nm

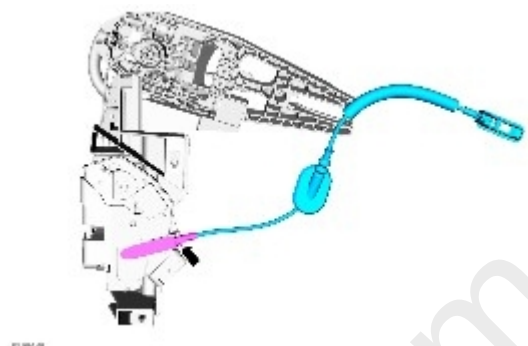


7.

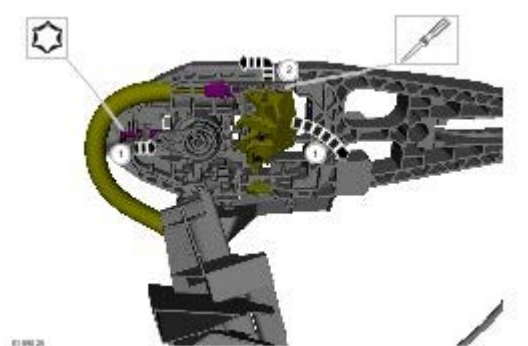


NOTE: The following steps are only necessary when installing a new component.

8.



9.



10.

NOTE: The following steps are only necessary when installing a new component.

A technical diagram showing the connection of a power cable to a robot arm. The cable is shown in blue and red, with a red plug being inserted into a port on the robot arm. The robot arm is shown in a simplified, schematic-like drawing.

4. To install, reverse the removal procedure.